catalytic bed, so as to define a free-space (16) between the perforated gas outlet wall (8) and the unperforated wall (15), for the passage of a part of the gas leaving said catalytic bed (6) through said portion of the gas outlet wall (8) facing said free-space (16);

providing means for closing an upper end of said free-space (16) between the unperforated wall (15) and the gas outlet wall (8), in proximity of the upper end (8a) of the wall (8), preventing thereby a bypass of said catalytic bed or a recycling to the catalytic bed of the gas entering and leaving the reactor, respectively.

6. (Twice Amended) A heterogeneous synthesis reactor comprising:

an external shell (2);

at least a radial or axial-radial catalytic bed (6), provided with a gas inlet perforated cylindrical wall (7) and a gas outlet perforated cylindrical wall (8), extended in said shell (2);

characterized in that it further comprises in said catalytic bed:

an unperforated cylindrical wall (15) coaxial to said gas outlet wall (8) in said catalytic bed (6), said unperforated cylindrical wall (15) extending from an upper end (8a) of said gas outlet wall (8) along a perforated portion of the same and for a predetermined length in said catalytic head (6), so as to define a free-space (16) between the perforated gas outlet wall (8) and the unperforated wall (15), for the passage of a part of the gas leaving said catalytic bed (6) through said portion of the gas outlet wall (8) facing said free-space (16);

means of closing said free-space (16) between the unperforated wall (15) and the gas outlet wall (8), in proximity of the upper end (8a) of the latter, preventing thereby a bypass of

said catalytic bed or a recycling to the catalytic bed of the gas entering and leaving the reactor

respectively.